

Pro-fax 6329

Polypropylene, Homopolymer

Product Description

Pro-fax 6329 polypropylene homopolymer is available in pellet form. This resin is typically used in injection molding applications and offers good resistance to aging at elevated temperatures in both wet and dry environments.

For regulatory compliance information see Pro-fax 6329 Product Stewardship Bulletin (PSB).

Product Characteristics

Status Commercial: Active

Test Method used ASTM

Availability North America **Processing Methods** Injection Molding

Good Chemical Resistance, High ESCR (Environmental Stress Cracking Resistance), Good Processability **Features**

Typical Customer Applications Caps & Closures, Furniture, Housewares

Typical Properties	Method	Value	Unit
Physical			
Density -Specific Gravity	ASTM D 792	0.90	
Note: 23/23°C Method B			
Melt Flow Rate (230°C/2.16kg)	ASTM D 1238	14	g/10 min
Mechanical			
Flexural Modulus	ASTM D 790		
(0.05 in/min, 1% Secant, Procedure A)		170000	psi
(1.3 mm/min, 1% Secant, Procedure A)		1170	MPa
Tensile Strength @ Yield	ASTM D 638		
(2 in/min)		4600	psi
(50 mm/min)		32	MPa
Tensile Elongation @ Yield	ASTM D 638	13	%
Impact			
Notched Izod Impact	ASTM D 256		
(73 °F, Method A)		0.7	ft-lb/in
(23 °C, Method A)		37	J/m
Thermal			
Deformation Temperature Under Load	ASTM D 648		
(66 psi)		205	٥F
(0.45 MPa)		96	°C
Note: Unannealed			

Typical properties; not to be construed as specifications.